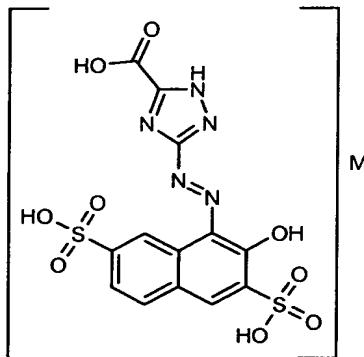


**CLAIMS**

1. An ink comprising:

(a) a metal chelate compound of Formula (1) or salt thereof, wherein M is nickel;



### Formula (1)

and (b) a liquid medium.

2. An ink according to claim 1 wherein the liquid medium comprises a mixture of water and an organic solvent.

3. An ink according to claim 1 or 2 comprising

(i) 1 to 10 parts of the compound of Formula (1) or salt thereof;

(ii) 2 to 60 parts of water-soluble organic solvent; and

(iii) 30 to 97 parts water;

wherein all parts are by weight and the sum of parts (i) + (ii) + (iii) = 100.

4. A process for printing an image on a substrate comprising applying thereto by means of an ink jet printer an ink according to any one of claims 1 to 3.

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5. A substrate printed with an ink according to any one of claims 1 to 3, or by means of the process according to claim 4.

6. An ink jet printer cartridge comprising a chamber and ink, wherein the ink is present in the chamber and the ink is as defined in any one of claims 1 to 3.

7. An ink jet printer containing an ink jet printer cartridge, wherein the ink jet printer cartridge is as defined in claim 6.

30 8. An ink substantially as herein described with reference to any of the examples.